

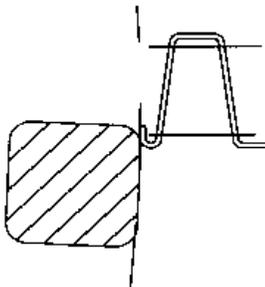
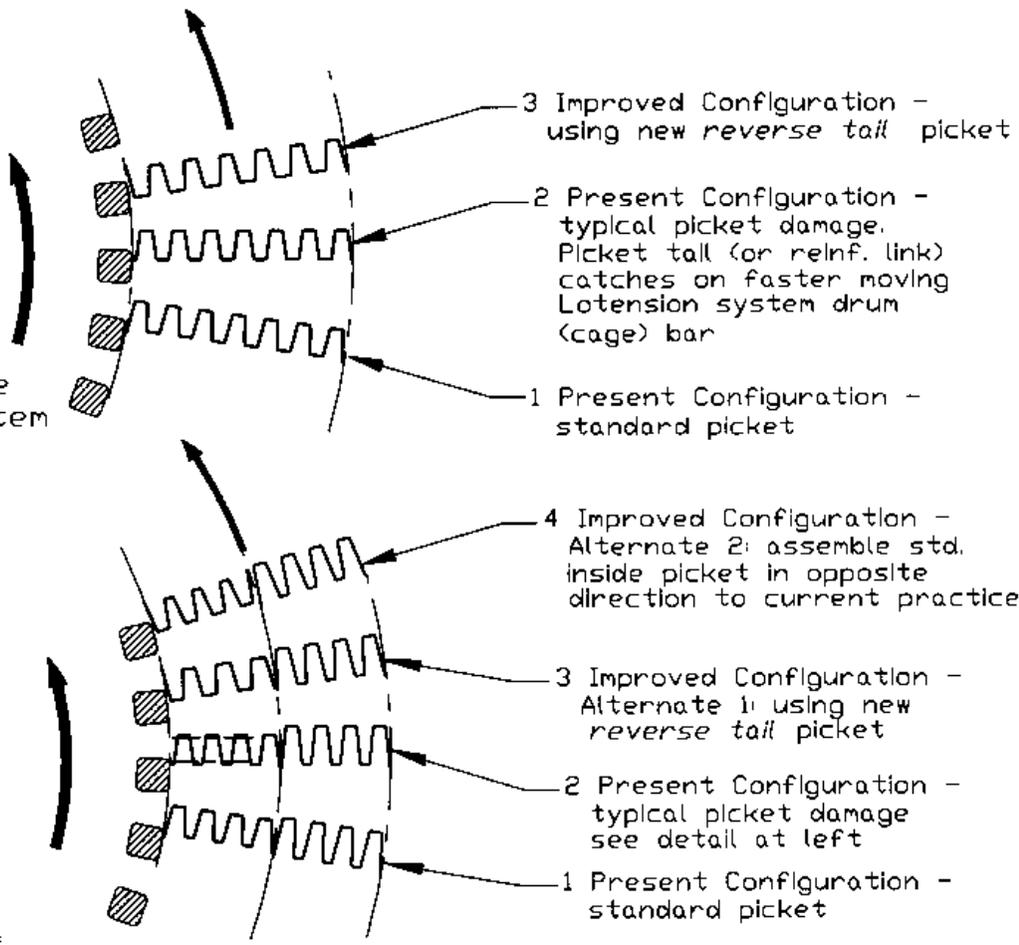
REV	REV / DATE	DES APPR/DATE	WFO APPR/DATE	REVISIONS
A	ABI 5/13/93			ORIGINAL DRAWING
B	JWC 10/18/96	10/18/96	10/18/96	FIRST LINE OF DWG TITLE WAS "SPECIAL PICKET" SECOND LINE OF DWG TITLE WAS "OMNIFLEX FOR SPIRALS"

BELT TRAVEL-X FPM @ inside edge

I. Omniflex
 Ref U.S.Pat.RE27690
 (was 3,439,795)
 Expired April 21, 1986

CAGE ROTATION
 X plus* FPM @ circumference
 RE. Lotension Conveyor System
 *Ref. U.S. Pat. 3,348,659
 Expired Oct. 23, 1984

II. Small Radius Omniflex
 Ref U.S.Pat. 4,078,655
 Expires Mar. 13, 1995



DETAIL OF PICKET DAMAGE
 FULL SIZE



DIMENSIONS IN INCHES [mm]		SCALE 1 = 4 DRAWN BY ABI 5/13/93	UNCONTROLLED COPY ASHWORTH BROS. INC. FOR MANUFACTURE OR PURCHASE ILLUSTRATION OMNIFLEX REVERSED PICKET
TOLERANCE UNLESS OTHERWISE SPECIFIED FINISHES DEC X .003 (0.03) FRACTION JXX .005 (0.125) 31/64 (0.48) JXXX .005 (0.125) 1/16 (0.0625) JXXXX .0005 (0.0125)		DATE APP'D BY 9/7/93	
		DATE APP'D BY 9/7/93	29 C 4014 B